Tetrahedron:
Asymmetry

# New syntheses of enantiopure 2-methyl isoserines 

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#### Abstract

Herein we describe the synthesis of the two enantiomerically pure 3-amino-2-hydroxy-2-methylpropionic acids-( $S$ ) - and $(R)$ - $\alpha$-methyl isoserines - starting from the chiral diols $(S)$ - and ( $R$ )-2,3-dihydroxy- $N$-methoxy-2, $N$-dimethylpropionamides, respectively, which were obtained by Sharpless asymmetric dihydroxylation (AD) of the olefin $N$-methoxy- $2, N$-dimethylacrylamide with AD-mix $\alpha$ or $\beta$ as chiral catalytic ligands. © 2003 Elsevier Ltd. All rights reserved.


## 1. Introduction

In recent years, several research groups have focused on various $\beta$-amino acid containing oligomers, since such systems are viewed as very promising tools in medicinal chemistry. ${ }^{1}$ In particular, $\beta$-peptides are of great importance because, in addition to their biological stability, ${ }^{2-5}$ they are capable of adopting stable helical, turn and sheet conformations in solution. On the basis of these properties $\beta$-peptides have been used to mimic natural peptides and proteins. ${ }^{6}$ As in $\alpha$-peptides, which are composed of $\alpha$-amino acids, the conformational properties of $\beta$-peptides, which are composed of $\beta$ amino acids that form amide bonds, depend on the main chain torsional angles $(\omega, \phi, \theta$ and $\psi)$ of the $\beta$-amino acid units, as depicted in Figure $1 .{ }^{7}$


(S)-1

(R)-1

Figure 1.

[^0]In this sense, substituted $\beta$-amino acids are of great interest, particularly 2 -substituted $\beta$-amino acids since the presence of an alkyl substituent at the 2-position favours a gauche conformation about the $\theta$ torsion angle, defined by the C2-C3 bond. ${ }^{8}$ Such a conformation is required in $\beta$-peptides for the adoption of folded conformations.

In connection with a research project directed towards the synthesis of hydroxylated amino acids, we herein report the syntheses of both enantiomers of 2-methyl isoserine, $(S)$ - and ( $R$ )-1 (Fig. 1). This enantiomerically pure $\beta$-amino acid has only been synthesised on two previous occasions. The $(R)$-enantiomer ${ }^{9}$ was found to have a specific rotation of -11.2 . The $(S)$-enantiomer ${ }^{10}$ was found to have a specific rotation of -11.3 and, moreover, was incorporated into peptides. In order to expand the scope of research in this area and to clarify this apparent contradiction, we synthesised both enantiomers of 2-methyl isoserine through two different synthetic routes.

## 2. Results and discussion

### 2.1. Synthesis of 2-methyl isoserine via sulfites

The best method to obtain enantiomerically pure 2methyl isoserine is the Sharpless asymmetric aminohydroxylation (AA) ${ }^{11-15}$ of 2-methyl-2-propenoic acid derivatives. However, in a recent study we demonstrated that these reactions give good yields and regioselectivities but with poor enantioselectivities. ${ }^{15}$

Considering these previous results, and taking into account the excellent results obtained in the Sharpless asymmetric dihydroxylation (AD) ${ }^{16-18}$ with olefin 2 on using AD-mix $\alpha$ or $\beta,{ }^{15,19}$ we decided to use the diols ( $S$ )3 and $(R)-3$ as starting materials in our synthetic routes. We followed the protocol used in the synthetic method for 2-methyl serine ${ }^{15}$ but applied the modification recently described in the literature. ${ }^{20}$ Thus, diol ( $S$ )-3 was transformed into its 2,3-cyclic sulfite ( $S$ )-4 using thionyl chloride. Furthermore, the ring-opening reaction of this sulfite with sodium azide at $70^{\circ} \mathrm{C}$ in DMF gave a mixture of the azido alcohols $(S)-5$ and $(R)-6$ with a regioselectivity of $4: 1$ in favour of the $\beta$-azido $\alpha$-alcohol (S)-5 (Scheme 1).


Scheme 1. Reagents and conditions: (a) AD-mix beta, $\mathrm{MeSO}_{2} \mathrm{NH}_{2}$, $\mathrm{tBuOH} / \mathrm{H}_{2} \mathrm{O}(1: 1), 0^{\circ} \mathrm{C}, 12 \mathrm{~h}, 81 \%$, ee $=93 \%$; (b) $\mathrm{SOCl}_{2}, \mathrm{CCl}_{4}$, reflux, 4 h, $90 \%$; (c) $\mathrm{NaN}_{3}$, DMF, $70^{\circ} \mathrm{C}, 48 \mathrm{~h}$, column chromatography, $69 \%$ of (S)-5; (d) $\mathrm{LiOH} \cdot \mathrm{H}_{2} \mathrm{O}, \mathrm{MeOH} / \mathrm{H}_{2} \mathrm{O}(3: 1), 2 \mathrm{~h}$, rt , then conc. HCl to $\mathrm{pH}=1$; (e) $\mathrm{H}_{2}, \mathrm{Pd}-\mathrm{C}, \mathrm{EtOH}, \mathrm{rt}, 24 \mathrm{~h}, 96 \%$.

The mixture of azido alcohols was separated by column chromatography and $\beta$-azido- $\alpha$-alcohol ( $S$ )-5 subjected to hydrolysis in a basic medium to give the corresponding carboxylic acid derivative ( $S$ )-7 after neutralisation. Subsequent hydrogenation of this compound using EtOH as solvent and $\mathrm{Pd} / \mathrm{C}$ as catalyst provided the required 2-methyl isoserine ( $S$ ) $\mathbf{- 1}$ in $96 \%$ yield and with a specific rotation of +2.8 (five steps, $48 \%$ from olefin 2, $93 \%$ ee) (Scheme 1).

The other enantiomer of 2-methyl isoserine, $(R) \mathbf{- 1}$, was obtained using the same strategy as described above starting from olefin 2 but using AD-mix $\alpha$ instead of AD-mix $\beta$ as the chiral catalytic ligand. In this case the specific rotation of the product was the same but opposite in sign.

### 2.2. Synthesis of 2-methyl isoserine via mesylates

In an attempt to increase the yield of the $\beta$-amino acid $(S)-\mathbf{1}$ from the diol $(S)-\mathbf{3}$, we developed a second synthetic route, which involved the regioselective introduction of the mesylate group at the primary alcohol using methanesulfonyl chloride ( MsCl ) in the presence of a basic medium containing diisopropylethylamine (DIEA). This reaction gave excellent results and ( $S$ )-8 was obtained in good yield. Unfortunately, the subsequent nucleophilic substitution on this compound with sodium azide proved to be unsuccessful (Scheme 2).


Scheme 2. Reagents and conditions: (a) $\mathrm{MsCl}, \mathrm{CH}_{2} \mathrm{Cl}_{2}$, DIEA, rt, 2 h , $97 \%$; (b) allylamine, reflux, $6 \mathrm{~h}, 93 \%$; (c) (i) $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}$, NDMBA, $\mathrm{CH}_{2} \mathrm{Cl}_{2}, 30^{\circ} \mathrm{C}, 3 \mathrm{~h}$, (ii) 6 N HCl (aq.), $60^{\circ} \mathrm{C}, 8 \mathrm{~h}$, (iii) propylene oxide, EtOH , reflux, 2 h, $85 \%$.

This problem was solved by using an excess of allylamine so it could act as both the nucleophile and the solvent in this substitution reaction. Compound ( $S$ )-9 was obtained along with the side product $(S)$ - $\mathbf{1 0}$ in a $75 / 25$ ratio. The mixture of the two products was subjected to deallylation in the presence of tetrakis(triphenylphosphine)palladium(0) $\left[\mathrm{Pd}_{(~}\left(\mathrm{PPh}_{3}\right)_{4}\right]$ and $N, N^{\prime}$-dimethylbarbituric acid (NDMBA). ${ }^{21}$ The subsequent acid hydrolysis gave the $\beta$-amino acid as its hydrochloride salt. This compound was transformed into the free $\beta$-amino acid ( $S$ )-1 by the action of propylene oxide under reflux in EtOH. The specific rotation was determined to be +2.9 and this value agrees with our previous result (Scheme 2).

The latter method provided the best results in terms of yield and, although the number of steps was greater than in the route via sulfites, this method made available the free amino acid in the easiest and quickest fashion. In fact, we obtained both enantiomers of the 2-methyl isoserine, $(S)$ - $\mathbf{1}$ and $(R) \mathbf{- 1}$, starting from the Sharpless AD reaction on olefin $\mathbf{2}$ in six steps with a $62 \%$ overall yield and $93 \%$ ee.

### 2.3. Determination of the enantiomeric purity and absolute configuration

The enantiomeric purity of 2-methyl isoserine derivatives was determined by the transformation of $\beta$-allylamino $\alpha$-alcohol $(R)-\mathbf{9}$, after separation of $(R)-\mathbf{1 0}$ by
column chromatography, into a diastereomeric derivative, which had two stereogenic centres. Firstly, the allyl group of $(R)-9$ was removed as described above and the corresponding $\beta$-amino $\alpha$-alcohol reacted with ( $R$ )-2acetylmandelic acid chloride, in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ acting as the solvent and triethylamine (TEA) as the base, to give compound 11 in good yield (Scheme 3). Unfortunately, single crystals of this compound could not be obtained for the determination of its absolute configuration. However, in order to ensure that $\beta$-amino acids ( $S$ )-1 and $(R)-\mathbf{1}$ were almost enantiomerically pure, we determined the cross-contamination by conversion of a mixture of $(R)-9$ and $(S)-9$ in a ratio 60/40 to their chiral amide derivatives $\mathbf{1 1}$ and 12, respectively, via coupling with $(R)$-acetylmandelic acid chloride under the same conditions (Scheme 3). Analysis of the ${ }^{1} \mathrm{H}$ NMR spectrum of this mixture and comparison with the spectra of 11 and $\mathbf{1 2}$ showed that the enantiomeric purity of $(R)-9$ and ( $S$ )-9 was greater than $93 \%$, since only one isomer was detected. Thus, the enantiomeric purity of the starting diols ( $S$ )-3 or ( $R$ )-3 was completely retained during the reaction sequences to obtain the final products.


Scheme 3. Reagents and conditions: (a) (i) $\operatorname{Pd}\left(\mathrm{PPh}_{3}\right)_{4}$, NDMBA, $\mathrm{CH}_{2} \mathrm{Cl}_{2}, 30^{\circ} \mathrm{C}, 3 \mathrm{~h}$, (ii) ( $R$ )-acetylmandelic acid chloride, TEA, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, rt, $10 \mathrm{~h}, 88 \%$.

The absolute configuration of 2-methyl isoserines $(S) \mathbf{- 1}$ and $(R)-\mathbf{1}$ was unambiguously determined via the transformation of diol $(R)-\mathbf{3}$ into a chiral derivative that had two stereogenic centres. One of these centres was created in the AD reaction and the second one originated from a chiral compound of known stereochemistry; ( $S$ )-O-benzyl- $N$-Boc-serine ( $S$ )-13. Therefore, coupling ${ }^{22}$ of the primary alcohol group of diol $(R)-3$ with the carboxylic acid group of $(S)-\mathbf{1 3}$ in the presence of $N, N^{\prime}$-dicyclohexylcarbodiimide (DCC) and 4dimethylaminopyridine (DMAP), using $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ as solvent, gave the chiral derivative 14 in good yield (Scheme 4). Fortunately, we were able to obtain single crystals of this oily compound by slow evaporation at low tem-

(S)-13


14
Scheme 4. Reagents and conditions: (a) DCC, DMAP, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, rt, 6 h , $85 \%$.
perature ( $-40^{\circ} \mathrm{C}$ approximately) of a solution in hexane and $\mathrm{CH}_{2} \mathrm{Cl}_{2}$. The absolute configurations of the stereogenic centres of compound 14 were found to be $(S)$ for the serine moiety and $(R)$ - for the diol moiety. This situation is shown in the ORTEP diagram obtained from the X-ray analysis of these monocrystals (Fig. 2). ${ }^{\dagger}$


Figure 2. ORTEP diagram of compound 14.

[^1]
## 3. Conclusions

The work described herein involved the synthesis of the two enantiomerically pure 3-amino-2-hydroxy-2-methylpropionic acids- $(S)$ - and ( $R$ )-2-methyl isoserinesstarting from the chiral diols $(S)$ - and ( $R$ )-2,3-dihy-droxy- $N$-methoxy-2, $N$-dimethylpropionamides, respectively. These two starting materials were obtained by Sharpless asymmetric dihydroxylation (AD) on olefin $N$-methoxy- $2, N$-dimethylacrylamide with AD-mix $\alpha$ or $\beta$ as chiral catalytic ligands. The synthesis of these 2substituted $\beta$-amino acids was achieved by two different synthetic routes and the absolute configurations were unambiguously determined by X-ray analysis of a chiral derivative.

## 4. Experimental

### 4.1. General procedures

Solvents were purified according to standard procedures. Analytical TLC was performed using Polychrom SI $\mathrm{F}_{254}$ plates. Column chromatography was performed using Silica gel $60(230-400$ mesh $) .{ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra were recorded on a Bruker ARX-300 spectrometer. ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra were recorded in $\mathrm{CDCl}_{3}$ with TMS as the internal standard and in $\mathrm{CD}_{3} \mathrm{OD}$ (chemical shifts are reported in ppm on the $\delta$ scale, coupling constants in Hz ). The assignment of all separate signals in the ${ }^{1} \mathrm{H}$ NMR spectra was made on the basis of coupling constants, selective protonproton homonuclear decoupling experiments, protonproton COSY experiments and proton-carbon HETCOR experiments. Melting points were determined on a Büchi SMP-20 melting point apparatus and are uncorrected. Optical rotations were measured on a Perkin-Elmer 341 polarimeter in 1.0 and 0.5 dm cells of 1.0 and 3.4 mL capacity, respectively. Microanalyses were carried out on a CE Instruments EA-1110 analyser and are in good agreement with the calculated values.

## 4.2. (S)-2,3-Dihydroxy- $N$-methoxy-2, $N$-dimethylpropionamide ( $S$ )-3

A round-bottomed flask was charged with tert-butyl alcohol $(80 \mathrm{~mL})$, water $(80 \mathrm{~mL})$, AD-mix- $\beta(21.7 \mathrm{~g})$ and methanesulfonamide $(1.50 \mathrm{~g})$. The mixture was stirred at $25^{\circ} \mathrm{C}$ until both phases were clear, and then cooled to $0^{\circ} \mathrm{C}$, whereupon the inorganic salts partially precipitated. Olefin $2(2.00 \mathrm{~g}, 15.5 \mathrm{mmol})$ was added and the heterogeneous slurry stirred vigorously at $0^{\circ} \mathrm{C}$ for 24 h . The reaction was quenched at $0^{\circ} \mathrm{C}$ by the addition of sodium sulfite $(23.20 \mathrm{~g})$ and then stirred for 1 h . The reaction mixture was extracted with ethyl acetate $(3 \times 30 \mathrm{~mL})$, dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$ and concentrated. The residue was purified by column chromatography (hexane/ethyl acetate, 3:7) to give compound ( $S$ ) - $\mathbf{3}$ as a colourless oil ( $2.05 \mathrm{~g}, 12.5 \mathrm{mmol}$ ); yield: $81 \%$. $[\alpha]_{\mathrm{D}}^{25}-4.6$ (c $1.80, \mathrm{MeOH}) ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.38\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right)$,
$3.31\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{NCH}_{3}\right), 3.63\left(\mathrm{~d}, 1 \mathrm{H}, J=11.4 \mathrm{~Hz}, \mathrm{CH}_{2} \mathrm{OH}\right)$, $3.76\left(\mathrm{~s}, ~ 3 \mathrm{H}, ~ \mathrm{NOCH}_{3}\right), 3.93(\mathrm{~d}, \quad 1 \mathrm{H}, \quad J=11.4 \mathrm{~Hz}$, $\left.\mathrm{CH}_{2} \mathrm{OH}\right) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 21.8\left(\mathrm{CH}_{3}\right), 34.0$ $\left(\mathrm{NCH}_{3}\right), \quad 61.4 \quad\left(\mathrm{NOCH}_{3}\right), \quad 68.0 \quad\left(\mathrm{CH}_{2} \mathrm{OH}\right), \quad 76.2$ $\left[\mathrm{COH}\left(\mathrm{CH}_{3}\right)\right], 174.8(\mathrm{CON}) ; \mathrm{ESI}^{+}(m / z)=164$. Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{13} \mathrm{NO}_{4}$ : C, 44.16; H, 8.03; N, 8.58. Found: C, $44.01 ; \mathrm{H}, 8.02$; N, 8.56.

## 4.3. (R)-2,3-Dihydroxy- $N$-methoxy-2, $N$-dimethylpropionamide ( $R$ )-3

As described for enantiomer ( $S$ )-3 but using AD-mix- $\alpha$, compound ( $R$ )-3 ( $2.00 \mathrm{~g}, 81 \%$ ) was obtained from olefin $2(1.95 \mathrm{~g}, 15.10 \mathrm{mmol}) \cdot[\alpha]_{\mathrm{D}}^{25}+4.7(c 1.80, \mathrm{MeOH})$. Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{13} \mathrm{NO}_{4}$ : C, 44.16; H, 8.03; N, 8.58. Found: C, 44.05; H, 8.03; N, 8.56.

## 4.4. (S)-4-Methyl-2-oxo-2 $\lambda^{4}$ - $[1,3,2]$ dioxathiolane-4-carboxylic acid $N$-methoxy- $N$-methylamide ( S )-4

Diol (S)-3 ( $1.33 \mathrm{~g}, 8.16 \mathrm{mmol}$ ) was dissolved in $\mathrm{CCl}_{4}$ $(30 \mathrm{~mL})$ after which $\mathrm{SOCl}_{2}(1.46 \mathrm{~g}, 12.27 \mathrm{mmol})$ was added. The resulting solution was heated under reflux for 4 h . The solvent and excess $\mathrm{SOCl}_{2}$ were evaporated and the crude product purified by column chromatography (hexane/ethyl acetate, 7:3) to give the corresponding sulfite $(S)-4$ as a colourless liquid $(1.52 \mathrm{~g}$, $7.27 \mathrm{mmol})$; yield: $90 \%$. $[\alpha]_{\mathrm{D}}^{25}+37.9(c 1.05, \mathrm{MeOH}) ;{ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3}$ ): $\delta 1.64,1.86\left(2 \mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 3.18-3.23(\mathrm{~m}$, $\left.3 \mathrm{H}, \mathrm{NCH}_{3}\right), 3.75\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{NOCH}_{3}\right), 4.27(\mathrm{~d}, 0.5 \mathrm{H}$, $\left.J=9.0 \mathrm{~Hz}, \mathrm{CH}_{2} \mathrm{O}\right), 4.44\left(\mathrm{~d}, 0.5 \mathrm{H}, J=9.0 \mathrm{~Hz}, \mathrm{CH}_{2} \mathrm{O}\right)$, $5.23\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}_{2} \mathrm{O}\right) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 22.2,22.7$ $\left(\mathrm{CH}_{3}\right), 33.4\left(\mathrm{NCH}_{3}\right), 61.4\left(\mathrm{NOCH}_{3}\right), 74.1$, $74.4\left(\mathrm{CH}_{2} \mathrm{O}\right)$, 88.0, $89.3\left[\mathrm{CO}\left(\mathrm{CH}_{3}\right)\right], 169.0(\mathrm{CON}) ; \mathrm{ESI}^{+}(m / z)=210$. Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{11} \mathrm{NO}_{5} \mathrm{~S}$ : C, 34.44; H, 5.30; N, 6.69; S, 15.33. Found: C, 34.37 ; H, 5.53; N, 6.65; S, 15.23. Duplication of some signals was observed in the ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra, indicating the existence of two conformers in solution.

## 4.5. ( $R$ )-4-Methyl-2-oxo-2 $\lambda^{4}$-[1,3,2]dioxathiolane-4-carboxylic acid $N$-methoxy- $N$-methylamide ( $R$ )-4

As described for enantiomer ( $S$ )-4, compound $(R)-4$ $(0.61 \mathrm{~g}, 87 \%)$ was obtained from compound $(R)-3$ $(0.48 \mathrm{~g}, 1.76 \mathrm{mmol}) .[\alpha]_{\mathrm{D}}^{25}-38.8$ ( c $\left.0.92, \mathrm{MeOH}\right)$. Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{11} \mathrm{NO}_{5} \mathrm{~S}: \mathrm{C}, 34.44 ; \mathrm{H}, 5.30 ; \mathrm{N}, 6.69$; S, 15.33. Found: C, 34.33; H, 5.42; N, 6.73; S, 15.21.

## 4.6. (S)-3-Azido-2-hydroxy- $N$-methoxy-2, $N$-dimethylpropionamide ( $\boldsymbol{S}$ )-5

To a solution of cyclic sulfite $(S)-4(1.00 \mathrm{~g}, 4.78 \mathrm{mmol})$ in DMF ( 30 mL ) was added $\mathrm{NaN}_{3}(1.24 \mathrm{~g}, 19.11 \mathrm{mmol})$. The mixture was stirred at $70^{\circ} \mathrm{C}$ for 2 d to give a mixture of azido alcohols $(S)-5$ and $(R)-6$ in a $4: 1$ ratio. The solvent was removed and the residue partitioned between $\mathrm{H}_{2} \mathrm{O}(30 \mathrm{~mL})$ and ethyl acetate $(50 \mathrm{~mL})$. The
aqueous layer was successively extracted with ethyl acetate ( $2 \times 20 \mathrm{~mL}$ ), dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, concentrated and the crude product chromatographed (hexane/ethyl acetate, 7:3) to give the $\alpha$-azido $\beta$-alcohol $(R)-6(0.15 \mathrm{~g}$, $17 \%$ ) and the $\beta$-azido $\alpha$-alcohol ( $S$ ) $-5(0.62 \mathrm{~g}, 3.29 \mathrm{mmol}$ ) as colourless liquids; yield: $69 \%$. Overall yield: $86 \%$. Compound ( $S$ )-5: $[\alpha]_{\mathrm{D}}^{25}-73.9$ ( $c 0.98$, MeOH); ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.40\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CCH}_{3}\right), 3.27\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{NCH}_{3}\right)$, 3.40-3.55 (m, 2H, $\mathrm{N}_{3} \mathrm{CH}_{2}$ ), $3.69\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{NOCH}_{3}\right) ;{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): $\delta 22.8\left(\mathrm{CCH}_{3}\right), 33.5\left(\mathrm{NCH}_{3}\right), 57.5$ $\left(\mathrm{N}_{3} \mathrm{CH}_{2}\right), 60.9\left(\mathrm{NOCH}_{3}\right), 75.9\left(\mathrm{CCH}_{3}\right), 173.7(\mathrm{CON})$; $\mathrm{ESI}^{+}(m / z)[\mathrm{M}+\mathrm{Na}]=211$. Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{12} \mathrm{~N}_{4} \mathrm{O}_{3}$ : C, 38.29; H, 6.43; N, 29.77. Found: C, 37.95; H, 6.41; N, 29.71. Compound ( $R$ )-6: $[\alpha]_{\mathrm{D}}^{25}+61.6(c 0.96, \mathrm{MeOH}) ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.50\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CCH}_{3}\right), 3.22(\mathrm{~s}, 3 \mathrm{H}$, $\left.\mathrm{NCH}_{3}\right), 3.65-3.85\left(\mathrm{~m}, 5 \mathrm{H}, \mathrm{NOCH}_{3}, \mathrm{OCH}_{2}\right) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 17.6\left(\mathrm{CCH}_{3}\right), 33.2\left(\mathrm{NCH}_{3}\right), 60.9\left(\mathrm{NOCH}_{3}\right)$, $66.6\left(\mathrm{CCH}_{3}\right), 68.6\left(\mathrm{OCH}_{2}\right), 171.6(\mathrm{CON}) ; \mathrm{ESI}^{+}(m / z)$ $[\mathrm{M}+\mathrm{Na}]=211$. Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{12} \mathrm{~N}_{4} \mathrm{O}_{3}: \mathrm{C}, 38.29$; H, 6.43; N, 29.77. Found: C, 37.98; H, 6.42; N, 29.74.

## 4.7. (R)-3-Azido-2-hydroxy- $N$-methoxy-2, $N$-dimethylpropionamide ( $R$ )-5

As described for enantiomers $(S)-5$ and $(R)-6$, compounds $(R)-5(0.62 \mathrm{~g}, 3.29 \mathrm{mmol}, 69 \%)$ and $(S)-6(0.15 \mathrm{~g}$, $17 \%$ ) were obtained from compound ( $R$ )-4 ( 1.00 g , 4.78 mmol ). Compound ( $R$ ) -5 : $[\alpha]_{\mathrm{D}}^{25}+75.3$ (c 0.99, $\mathrm{MeOH})$. Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{12} \mathrm{~N}_{4} \mathrm{O}_{3}: \mathrm{C}, 38.29 ; \mathrm{H}, 6.43$; N, 29.77. Found: C, 38.05 ; H, 6.38; N, 29.70. Compound (S)-6: [ []$_{\mathrm{D}}^{25}-60.9$ (c 1.02, MeOH). Anal. Calcd for $\mathrm{C}_{6} \mathrm{H}_{12} \mathrm{~N}_{4} \mathrm{O}_{3}$ : C, 38.29 ; H, 6.43; N, 29.77. Found: C, 37.99; H, 6.39; N, 29.82.

## 4.8. (S)-3-Amino-2-hydroxy-2-methylpropionic acid ( $S$ )-1 (via sulfites)

To a solution of compound ( $S$ )-5 ( $0.79 \mathrm{~g}, 4.20 \mathrm{mmol}$ ) in $\mathrm{H}_{2} \mathrm{O} / \mathrm{MeOH}(1: 3,40 \mathrm{~mL})$ was added $\mathrm{LiOH} \cdot \mathrm{H}_{2} \mathrm{O}(0.88 \mathrm{~g}$, 21.1 mmol ) with the resulting mixture stirred at $25^{\circ} \mathrm{C}$ for 2 h . The $N, O$-dimethylhydroxylamine formed in the reaction along with MeOH was removed and the mixture acidified with concd HCl to $\mathrm{pH} 1-2$. The solvent was removed and the residue partitioned between $\mathrm{H}_{2} \mathrm{O}$ $(10 \mathrm{~mL})$ and ethyl acetate ( 20 mL ). The aqueous layer was successively extracted with ethyl acetate ( $2 \times 20 \mathrm{~mL}$ ), dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$ and concentrated to give ( $S$ )-7 $(0.60 \mathrm{~g}, 4.12 \mathrm{mmol}){ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.40(\mathrm{~s}, 3 \mathrm{H}$, $\mathrm{CCH}_{3}$ ), $3.37\left(\mathrm{~d}, 1 \mathrm{H}, J=12.3 \mathrm{~Hz}, \mathrm{CH}_{2}\right.$ ), $3.49(\mathrm{~d}, 1 \mathrm{H}$, $\left.J=12.3 \mathrm{~Hz}, \mathrm{CH}_{2}\right) ; \mathrm{ESI}^{-}(m / z)=144$. Anal. Calcd for $\mathrm{C}_{4} \mathrm{H}_{7} \mathrm{~N}_{3} \mathrm{O}_{3}$ : C, 33.11; H, 4.86; N, 28.96. Found: C, 33.22; H, 4.75; N, 29.71]. This compound was dissolved in ethanol $(15 \mathrm{~mL})$ after which palladium on carbon (1:5, catalyst/substrate by weight) was added. The resulting suspension was stirred at $25^{\circ} \mathrm{C}$ for 24 h . The catalyst was removed by filtration and the solvent evaporated to give $(S)-1(0.48 \mathrm{~g}, 4.03 \mathrm{mmol})$; yield: $96 \%$. $[\alpha]_{\mathrm{D}}^{25}+2.8\left(c 1.04, \mathrm{H}_{2} \mathrm{O}\right)$. Anal. Calcd for $\mathrm{C}_{4} \mathrm{H}_{9} \mathrm{NO}_{3}: \mathrm{C}$, 40.33; H, 7.62; N, 11.76. Found: C, 40.25; H, 7.66; N, 11.68.

## 4.9. (R)-3-Amino-2-hydroxy-2-methylpropionic acid ( $R$ )-1 (via sulfites)

As described for enantiomer ( $S$ ) $\mathbf{- 1}$, compound ( $R$ )- $\mathbf{1}$ $(0.40 \mathrm{~g}, 96 \%)$ was obtained from compound ( $R$ )-5 $(0.66 \mathrm{~g}, 3.50 \mathrm{mmol}) .[\alpha]_{\mathrm{D}}^{25}-2.9$ ( $c \quad 1.05$, MeOH). Anal. Calcd for $\mathrm{C}_{4} \mathrm{H}_{9} \mathrm{NO}_{3}: \mathrm{C}, 40.33 ; \mathrm{H}, 7.62 ; \mathrm{N}, 11.76$. Found: C, 40.29; H, 7.65; N, 11.70.

### 4.10. (S)-Methanesulfonic acid 2-hydroxy-2-(methoxymethylcarbamoyl)propyl ester ( $\boldsymbol{S}$ )-8

A solution of diol $(S)-3(0.52 \mathrm{~g}, 3.18 \mathrm{mmol})$ in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ ( 20 mL ) was cooled to $0^{\circ} \mathrm{C}$ after which $\mathrm{MsCl}(0.4 \mathrm{~mL}$, 4.77 mmol ) and DIEA ( $0.8 \mathrm{~mL}, 4.77 \mathrm{mmol}$ ) were added dropwise under an argon atmosphere. The mixture was stirred at $25^{\circ} \mathrm{C}$ for 2 h and $5 \% \mathrm{NaHCO}_{3}$ was added $(10 \mathrm{~mL})$. The aqueous layer was extracted with ethyl acetate $(3 \times 10 \mathrm{~mL})$ and the combined organic layers washed with brine ( 10 mL ), dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$ and concentrated. The residue was purified by column chromatography (hexane/ethyl acetate, $4: 6$ ) to give ( $S$ )-8 as a white solid $(0.75 \mathrm{~g}, 3.09 \mathrm{mmol})$; yield: $97 \%$. Mp: $65^{\circ} \mathrm{C}$. $[\alpha]_{\mathrm{D}}^{25}-16.5$ (c $1.00, \mathrm{MeOH}) ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.33-1.48(\mathrm{~m}, 3 \mathrm{H}$, $\left.\mathrm{CH}_{3}\right), 2.95-3.10\left(\mathrm{~m}, 3 \mathrm{H}, \mathrm{SO}_{2} \mathrm{CH}_{3}\right), 3.20-3.36(\mathrm{~m}, 3 \mathrm{H}$, $\left.\mathrm{NCH}_{3}\right), 3.68-3.81\left(\mathrm{~m}, 3 \mathrm{H}, \mathrm{NOCH}_{3}\right), 4.21-4.37(\mathrm{~m}, 1 \mathrm{H}$, $\left.\mathrm{CH}_{2}\right), 4.47-4.68\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2}+\mathrm{OH}\right) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right)$ : $21.7\left(\mathrm{CH}_{3}\right), 33.8\left(\mathrm{NCH}_{3}\right), 37.8\left(\mathrm{SO}_{2} \mathrm{CH}_{3}\right), 43.3\left(\mathrm{CCH}_{3}\right)$, $61.2\left(\mathrm{NOCH}_{3}\right), 73.9\left(\mathrm{CH}_{2}\right), 172.4(\mathrm{CON})$; MS (EI) $(m / z)=61,79,132,153 ; \mathrm{ESI}^{+}(m / z)=242$. Anal. Calcd for $\mathrm{C}_{7} \mathrm{H}_{15} \mathrm{NO}_{6} \mathrm{~S}: \mathrm{C}, 34.85 ; \mathrm{H}, 6.27$; $\mathrm{N}, 5.81 ; \mathrm{S}, 13.29$. Found: C, 34.93; H, 6.21; N, 5.72; S, 13.36.

### 4.11. (R)-Methanesulfonic acid 2-hydroxy-2-(methoxymethylcarbamoyl)propyl ester ( $R$ )-8

As described for enantiomer ( $S$ )-8, compound ( $R$ )-8 $(1.00 \mathrm{~g}, 97 \%)$ was obtained from diol $(R)-3(0.70 \mathrm{~g}$, $4.29 \mathrm{mmol}) .[\alpha]_{\mathrm{D}}^{25}+16.8(c 1.01, \mathrm{MeOH})$. Anal. Calcd for $\mathrm{C}_{7} \mathrm{H}_{15} \mathrm{NO}_{6} \mathrm{~S}: \mathrm{C}, 34.85 ; \mathrm{H}, 6.27$; N, 5.81; S, 13.29. Found: C, 34.73; H, 6.23; N, 5.70; S, 13.39.

### 4.12. (S)-3-Allylamino-2-hydroxy- N -methoxy-2,Ndimethylpropionamide ( $S$ )-9 and ( $(S)$ - N -allyl-3-allyl-amino-2-hydroxy-2-methylpropionamide ( $\boldsymbol{S}$ )-10

Mesylate ( $S$ )-8 ( $0.75 \mathrm{~g}, 3.09 \mathrm{mmol}$ ) was dissolved in neat light-protected allylamine ( 20 mL ) and refluxed for 6 h to give a mixture of the allylaminoalcohols ( $S$ )-9 and $(S)-\mathbf{1 0}$ in a ratio of $65: 35$. The excess of allylamine was removed and the mixture washed with water ( 10 mL ) and extracted with ethyl acetate ( $3 \times 20 \mathrm{~mL}$ ). The combined organic layers were dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, concentrated and purified by flash column chromatography $\left(\mathrm{CH}_{2} \mathrm{Cl}_{2} / \mathrm{MeOH}, 9: 1\right)$ to give $(S)-\mathbf{9}(0.38 \mathrm{~g})$ and $(S)-\mathbf{1 0}$ $(0.20 \mathrm{~g})$ as colourless oils. Overall yield: $93 \%$. Compound ( $S$ ) -9: $[\alpha]_{\mathrm{D}}^{25}-12.4$ (c $1.60, \mathrm{MeOH}$ ); ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.36\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.61(\mathrm{~d}, 1 \mathrm{H}, J=11.6 \mathrm{~Hz}$, $\left.\mathrm{CH}_{2}\right), 3.08\left(\mathrm{~d}, 1 \mathrm{H}, J=11.6 \mathrm{~Hz}, \mathrm{CH}_{2}\right), 3.15-3.27(\mathrm{~m}, 5 \mathrm{H}$, $\mathrm{NCH}_{2}+\mathrm{NCH}_{3}$ ), $3.69\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{NOCH}_{3}\right), 4.98-5.29(\mathrm{~m}, 2 \mathrm{H}$,
$\left.\mathrm{CCH}_{2}\right), 5.71-5.87(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CHC}) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta$ $23.6\left(\mathrm{CH}_{3}\right), 34.1\left(\mathrm{NCH}_{3}\right), 52.6\left(\mathrm{CH}_{2} \mathrm{C}=\mathrm{C}\right), 56.6\left(\mathrm{CH}_{2}\right)$, $61.1\left(\mathrm{NOCH}_{3}\right), 75.2\left(\mathrm{CCH}_{3}\right), 116.2(\mathrm{CH}=\mathrm{C}), 137.0$ $\left(\mathrm{C}=\mathrm{CH}_{2}\right) ; 175.5(\mathrm{CON}) ; \mathrm{ESI}^{+}(m / z)=202$. Anal. Calcd for $\mathrm{C}_{9} \mathrm{H}_{18} \mathrm{~N}_{2} \mathrm{O}_{3}$ : C, 53.45; H, 8.97; N, 13.85. Found: C, 53.61 ; H, 8.89, N, 13.81. Compound (S)-10: $[\alpha]_{\mathrm{D}}^{25}-10.2$ (c $1.19, \mathrm{MeOH}) ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.33\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right)$, $2.40\left(\mathrm{~d}, 1 \mathrm{H}, J=12.3 \mathrm{~Hz}, \mathrm{CH}_{2}\right), 3.19-3.25(\mathrm{~m}, 2 \mathrm{H}$, $\mathrm{NCH}_{2}$ ), $3.31\left(\mathrm{~d}, 1 \mathrm{H}, J=12.3 \mathrm{~Hz}, \mathrm{CH}_{2}\right), 3.31-3.39(\mathrm{~m}$, $\left.2 \mathrm{H}, \mathrm{NCH}_{2}\right), 5.05-5.20\left(\mathrm{~m}, 4 \mathrm{H}, 2 \mathrm{CCH}_{2}\right), 5.72-5.90(\mathrm{~m}$, $2 \mathrm{H}, 2 \mathrm{CHC}) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 24.7\left(\mathrm{CH}_{3}\right), 41.8$ $\left(\mathrm{CH}_{2} \mathrm{C}=\mathrm{C}\right), 52.5\left(\mathrm{CH}_{2} \mathrm{C}=\mathrm{C}\right), 55.9\left(\mathrm{CH}_{2}\right)$, $74.1\left(\mathrm{CCH}_{3}\right)$, $116.4(\mathrm{CH}=\mathrm{C}), 117.0(\mathrm{CH}=\mathrm{C}), 134.4\left(\mathrm{C}=\mathrm{CH}_{2}\right), 136.2$ $\left(\mathrm{C}=\mathrm{CH}_{2}\right) ; 176.1(\mathrm{CON}) ; \mathrm{ESI}^{+}(m / z)=199$. Anal. Calcd for $\mathrm{C}_{10} \mathrm{H}_{18} \mathrm{~N}_{2} \mathrm{O}_{2}$ : C, $60.58 ; \mathrm{H}, 9.15 ; \mathrm{N}, 14.13$. Found: C, 61.01 ; H, 9.13, N, 14.09.

### 4.13. ( $R$ )-3-Allylamino-2-hydroxy- $N$-methoxy-2, $N$ dimethylpropionamide ( $R$ )-9 and ( $R$ )- N -allyl-3-allyl-amino-2-hydroxy-2-methylpropionamide ( $R$ )-10

As described for enantiomers $(S) \mathbf{- 9}$ and $(S) \mathbf{- 1 0}$, compounds $(R)-9(0.35 \mathrm{~g})$ and $(R)-10(0.19 \mathrm{~g})$ were obtained from compound $(R)-\mathbf{8}(0.70 \mathrm{~g}, 2.90 \mathrm{mmol})$. Overall yield: $93 \%$. Compound ( $R$ )-9: $[\alpha]_{\mathrm{D}}^{25}+12.2$ (c $\left.1.60, \mathrm{MeOH}\right)$. Anal. Calcd for $\mathrm{C}_{9} \mathrm{H}_{18} \mathrm{~N}_{2} \mathrm{O}_{3}$ : C, 53.45; H, 8.97; N, 13.85. Found: C, 53.32; H, 8.96, N, 13.82. Compound (R)-10: $[\alpha]_{\mathrm{D}}^{25}+10.1$ (c 1.19, MeOH). Anal. Calcd for $\mathrm{C}_{10} \mathrm{H}_{18} \mathrm{~N}_{2} \mathrm{O}_{2}$ : C, 60.58; H, 9.15; N, 14.13. Found: C, 60.91; H, 9.12, N, 14.10.

### 4.14. (S)-3-Amino-2-hydroxy-2-methylpropionic acid (S)-1 (via mesylates)

Allylaminoalcohols ( $S$ )-9 and ( $S$ )-10 ( $0.11 \mathrm{~g}, 0.54 \mathrm{mmol}$ ) were treated at $30^{\circ} \mathrm{C}$ with $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4} \quad(0.06 \mathrm{~g}$, $5 \times 10^{-3} \mathrm{mmol}$ ) and $N, N$-dimethylbarbituric acid (NDMBA, $0.26 \mathrm{~g}, 1.61 \mathrm{mmol}$ ) in dry degassed $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ $(30 \mathrm{~mL})$ with protection from light under an argon atmosphere. The reaction mixture was stirred for 3 h , the solvent evaporated and the crude product treated at $60^{\circ} \mathrm{C}$ with 6 M aqueous $\mathrm{HCl}(2 \mathrm{~mL})$ for 8 h . The mixture was diluted with water $(20 \mathrm{~mL})$, washed with ethyl acetate $(2 \times 10 \mathrm{~mL})$ and concentrated to give the desired amino acid hydrochloride salt along with $\mathrm{N}, \mathrm{O}$-dimethylhydroxylamine hydrochloride and traces of NDMBA as impurities. Treatment of this mixture with ethanol/propylene oxide gave 0.05 g of $(S)-\mathbf{1}$ as a white solid yield: $85 \%[\alpha]_{\mathrm{D}}^{25}+2.9\left(c 1.01, \mathrm{H}_{2} \mathrm{O}\right)$. Anal. Calcd for $\mathrm{C}_{4} \mathrm{H}_{9} \mathrm{NO}_{3}: \mathrm{C}, 40.33 ; \mathrm{H}, 7.62$; N, 11.76. Found: C, 40.24; $\mathrm{H}, 7.63$; N, 11.72.

### 4.15. (R)-3-Amino-2-hydroxy-2-methylpropionic acid (R)-1 (via mesylates)

As described for enantiomer ( $S$ )-1, compound $(R) \mathbf{- 1}$ $(0.046 \mathrm{~g}, 72 \%)$ was obtained from a mixture of compounds $(R)-9$ and $(R)-10(0.11 \mathrm{~g}, 0.54 \mathrm{mmol}) .[\alpha]_{\mathrm{D}}^{25}-2.5$ (c $1.05, \mathrm{MeOH})$. Anal. Calcd for $\mathrm{C}_{4} \mathrm{H}_{9} \mathrm{NO}_{3}: \mathrm{C}, 40.33 ; \mathrm{H}$, 7.62; N, 11.76. Found: C, 40.10; H, 7.63; N, 11.74.
4.16. ( $1^{\prime} R, 2^{\prime \prime} R$ )-Acetic acid $1^{\prime}$ - $\left[2^{\prime \prime}\right.$-hydroxy- $2^{\prime \prime}$-(methoxy-methylcarbamoyl)propylcarbamoyl]-1'-(phenyl)methyl ester 11
$(R)-9(0.20 \mathrm{~g}, 0.99 \mathrm{mmol})$ was treated at $30^{\circ} \mathrm{C}$ with $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4} \quad\left(0.11 \mathrm{~g}, 9 \times 10^{-3} \mathrm{mmol}\right)$ and $N, N$-dimethylbarbituric acid (NDMBA, $0.48 \mathrm{~g}, 2.95 \mathrm{mmol}$ ) in dry degassed $\mathrm{CH}_{2} \mathrm{Cl}_{2}(40 \mathrm{~mL})$ with protection from light under an argon atmosphere. The mixture was stirred for 3 h , the solvent evaporated and the crude product treated with saturated $\mathrm{Na}_{2} \mathrm{CO}_{3}$ solution ( 5 mL ) and extracted with $\mathrm{CHCl}_{3} /$ isopropanol (3:1) $(5 \times 20 \mathrm{~mL})$. The solution was dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$ and the solvent removed to give the crude amino alcohol. The product was treated at $25^{\circ} \mathrm{C}$ with ( $R$ )-O-acetylmandelic acid choride $(0.32 \mathrm{~g}, 1.48 \mathrm{mmol})$ and TEA $(0.15 \mathrm{~g}, 1.48 \mathrm{mmol})$ in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(20 \mathrm{~mL})$ for 10 h . The reaction mixture was washed with $5 \% \mathrm{NaHCO}_{3}$ solution ( 5 mL ) and the aqueous layer was extracted with ethyl acetate $(3 \times 20 \mathrm{~mL})$; the combined organic layers were dried over $\mathrm{NaSO}_{4}$, evaporated and purified by column chromatography (hexane/ethyl acetate, 2:8) to give compound 11 as a colourless oil $(0.29 \mathrm{~g}, 0.87 \mathrm{mmol})$; yield: $88 \%$. $[\alpha]_{\mathrm{D}}^{25}+45.0(c 0.92, \mathrm{MeOH}) ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.43(\mathrm{~s}$, $3 \mathrm{H}, \mathrm{CH}_{3}$ ), $2.19\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{COCH}_{3}\right), 3.11-3.38(\mathrm{~m}, 4 \mathrm{H}$, $\left.\mathrm{NCH}_{3}+\mathrm{CH}_{2}\right), 3.72\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{NOCH}_{3}\right), 3.90-4.10(\mathrm{~m}, 1 \mathrm{H}$, $\left.\mathrm{CH}_{2}\right), 4.67(\mathrm{~s}, 1 \mathrm{H}, \mathrm{OH}), 5.98(\mathrm{~s}, 1 \mathrm{H}, \mathrm{CH}), 6.55(\mathrm{br} \mathrm{s}, 1 \mathrm{H}$, $\mathrm{NH}), 7.28-7.55(\mathrm{~m}, 5 \mathrm{H}, \mathrm{Ph}) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 21.3$ $\left(\mathrm{COCH}_{3}\right), 23.1\left(\mathrm{CH}_{3}\right), 34.0\left(\mathrm{NCH}_{3}\right), 46.1\left(\mathrm{CH}_{2}\right), 61.4$ $\left(\mathrm{NOCH}_{3}\right), 74.6\left(\mathrm{CCH}_{3}\right), 76.0(\mathrm{CH}), 127.4,129.0,129.3$, $135.5(\mathrm{Ph}), 169.0(\mathrm{NCO}), 169.7\left(\mathrm{COCH}_{3}\right), 174.1(\mathrm{CON})$; $\mathrm{ESI}^{+}(m / z)=339$. Anal. Calcd for $\mathrm{C}_{16} \mathrm{H}_{22} \mathrm{~N}_{2} \mathrm{O}_{6}$ : C, 56.80; H, 6.55; N, 8.28. Found: C, 56.89; H, 6.51; N, 8.26.

### 4.17. ( $1^{\prime} R, 2^{\prime \prime} S$ )-Acetic acid $1^{\prime}$-[ $2^{\prime \prime}$-hydroxy- $\mathbf{2}^{\prime \prime}$-(methoxy-methylcarbamoyl)propylcarbamoyl]-1'-(phenyl)methyl ester 12

As described for diastereomer 11, compound 12 (0.15 g, $0.46 \mathrm{mmol}, 83 \%$ ) was obtained from compound ( $S$ )-9 $(0.11 \mathrm{~g}, 0.56 \mathrm{mmol}) .[\alpha]_{\mathrm{D}}^{25}+34.5(c 1.57, \mathrm{MeOH}) ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.39\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.12\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{COCH}_{3}\right), 3.07$ $\left(\mathrm{s}, 3 \mathrm{H}, \mathrm{NCH}_{3}\right) 3.19-3.33\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}_{2}\right), 3.61(\mathrm{~s}, 3 \mathrm{H}$, $\left.\mathrm{NOCH}_{3}\right), 3.98-4.09\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}_{2}\right), 4.71(\mathrm{~s}, 1 \mathrm{H}, \mathrm{OH})$, $6.00(\mathrm{~s}, 1 \mathrm{H}, \mathrm{CH}), 6.72(\mathrm{br} \mathrm{s}, 1 \mathrm{H}, \mathrm{NH}), 7.18-7.48(\mathrm{~m}, 5 \mathrm{H}$, $\mathrm{Ph}) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 21.2\left(\mathrm{COCH}_{3}\right), 22.9\left(\mathrm{CH}_{3}\right)$, $33.7\left(\mathrm{NCH}_{3}\right), 46.0\left(\mathrm{CH}_{2}\right), 61.2\left(\mathrm{NOCH}_{3}\right), 74.5\left(\mathrm{CCH}_{3}\right)$, 75.7 (CH), 127.3, 127.7, 128.8, 129.1, 135.8 (Ph), 168.6 (NCO), $169.3\left(\mathrm{COCH}_{3}\right), 174.1(\mathrm{CON})$; Anal. Calcd for $\mathrm{C}_{16} \mathrm{H}_{22} \mathrm{~N}_{2} \mathrm{O}_{6}: \mathrm{C}, 56.80 ; \mathrm{H}, 6.55 ; \mathrm{N}, 8.28$. Found: C, 56.87 ; H, 6.52; N, 8.30.

### 4.18. ( $2 S, 2^{\prime} R$ )-3-Benzyloxy-2-tert-butoxycarbonylaminopropionic acid $2^{\prime}$-hydroxy- $2^{\prime}$-(methoxymethylcarbamoyl)propyl ester 14

To a solution of $(R)-3(0.13 \mathrm{~g}, 0.82 \mathrm{mmol}), \mathrm{DCC}(0.26 \mathrm{~g}$, 0.90 mmol ) and DMAP ( $9 \mathrm{mg}, 0.09 \mathrm{mmol}$ ) in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ $(20 \mathrm{~mL})$ was added a solution of $(S)$-3-benzyloxy-2-tert-
butoxycarbonylaminopropionic acid $(0.28 \mathrm{~g}, 0.94 \mathrm{mmol})$ in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(15 \mathrm{~mL})$. After stirring the mixture at $25^{\circ} \mathrm{C}$ for 6 h , the resulting white suspension was filtered to remove $N, N^{\prime}$-dicyclohexylurea. The filtrate was concentrated to give a white slurry, to which $\mathrm{Et}_{2} \mathrm{O}$ was added. The resulting suspension was filtered to remove the dicyclohexylurea and the solvent evaporated. The residue was purified by column chromatography (hexane/ethyl acetate, $6: 4$ ) to give compound $\mathbf{1 4}$ as a colourless oil ( $0.30 \mathrm{~g}, 0.70 \mathrm{mmol}$ ); yield: $85 \% .[\alpha]_{\mathrm{D}}^{25}+8.7(c$ $\left.1.49, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 1.32-1.45[\mathrm{~m}, 12 \mathrm{H}$, $\left.\mathrm{C}\left(\mathrm{CH}_{3}\right)_{3}, \mathrm{CH}_{3}\right], 3.15\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{NCH}_{3}\right), 3.59\left(3 \mathrm{H}, \mathrm{NOCH}_{3}\right)$, 3.61-3.71 (m, 1H, CH2O), 3.80-3.88 (m, 1H, CH2 O), 4.12-4.21 (m, 1H, CH2O), 4.33-4.57 (m, 5H, $\mathrm{PhCH}_{2} \mathrm{O}$, $\left.\mathrm{CH}_{2} \mathrm{O}, \mathrm{CHN}, \mathrm{OH}\right), 5.33-5.42(\mathrm{~m}, 1 \mathrm{H}, \mathrm{NH}), 7.20-7.35$ (m, 5H, Ph); ${ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): \delta 21.6\left(\mathrm{CH}_{3}\right), 28.2$ $\left[\left(\mathrm{CH}_{3}\right)_{3} \mathrm{C}\right], 33.6\left(\mathrm{NCH}_{3}\right), 53.9(\mathrm{CHN}), 61.0\left(\mathrm{NOCH}_{3}\right)$, $69.5\left(\mathrm{CH}_{2} \mathrm{O}\right), 70.1 \quad\left(\mathrm{CH}_{2} \mathrm{O}\right), 73.2\left(\mathrm{PhCH}_{2} \mathrm{O}\right), 73.7$ $\left[\mathrm{C}(\mathrm{OH}) \mathrm{CH}_{3}\right], 79.9\left[\left(\mathrm{CH}_{3}\right)_{3} \mathrm{C}\right], 127.3,127.7,128.3,137.5$ ( Ph ), 155.3 (NCO), 170.3, $173.4\left(\mathrm{CON}, \mathrm{CO}_{2}\right)$; ESI ${ }^{+}$ $(m / z)=441$. Anal. Calcd for $\mathrm{C}_{21} \mathrm{H}_{32} \mathrm{~N}_{2} \mathrm{O}_{8}: \mathrm{C}, 57.26 ; \mathrm{H}$, 7.32; N, 6.36. Found: C, 58.00; H, 7.36; N, 6.30.

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[^1]:    ${ }^{\dagger}$ Crystal data: (a) $\mathrm{C}_{22} \mathrm{H}_{34} \mathrm{Cl}_{2} \mathrm{~N}_{2} \mathrm{O}_{8}, M_{\mathrm{w}}=525.41$, colourless prism of $0.5 \times 0.25 \times 0.25 \mathrm{~mm}, T=223 \mathrm{~K}$, orthorhombic, space group $P 2_{1} 2_{1} 2_{1}$, $Z=4, a=8.3816(2) \AA, b=11.1599(3) \AA, c=28.3281(9) \AA, \quad V=$ $2649.75(13) \AA^{3}, d_{\text {calc }}=1.317 \mathrm{~g} \mathrm{~cm}^{-3}, F(000)=1112, \lambda=0.71073 \AA$ (Mo, $\mathrm{K} \alpha$ ), $\mu=0.291 \mathrm{~mm}^{-1}$, Nonius kappa CCD diffractometer, $\theta$ range $1.44-28.03^{\circ}, 15,369$ collected reflections, 5978 unique, fullmatrix least-squares (SHELXL97), ${ }^{23} R_{1}=0.0667, w R_{2}=0.1217$, ( $R_{1}=0.1587, w R_{2}=0.1988$ all data), goodness of fit $=1.044$, residual electron density between 0.259 and $-0.222 \mathrm{e} \AA^{-3}$. Hydrogen atoms were located from mixed methods (electron-density maps and theoretical positions). Further details on the crystal structure are available on request from Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge, UK on quoting the depository number 215525.

